

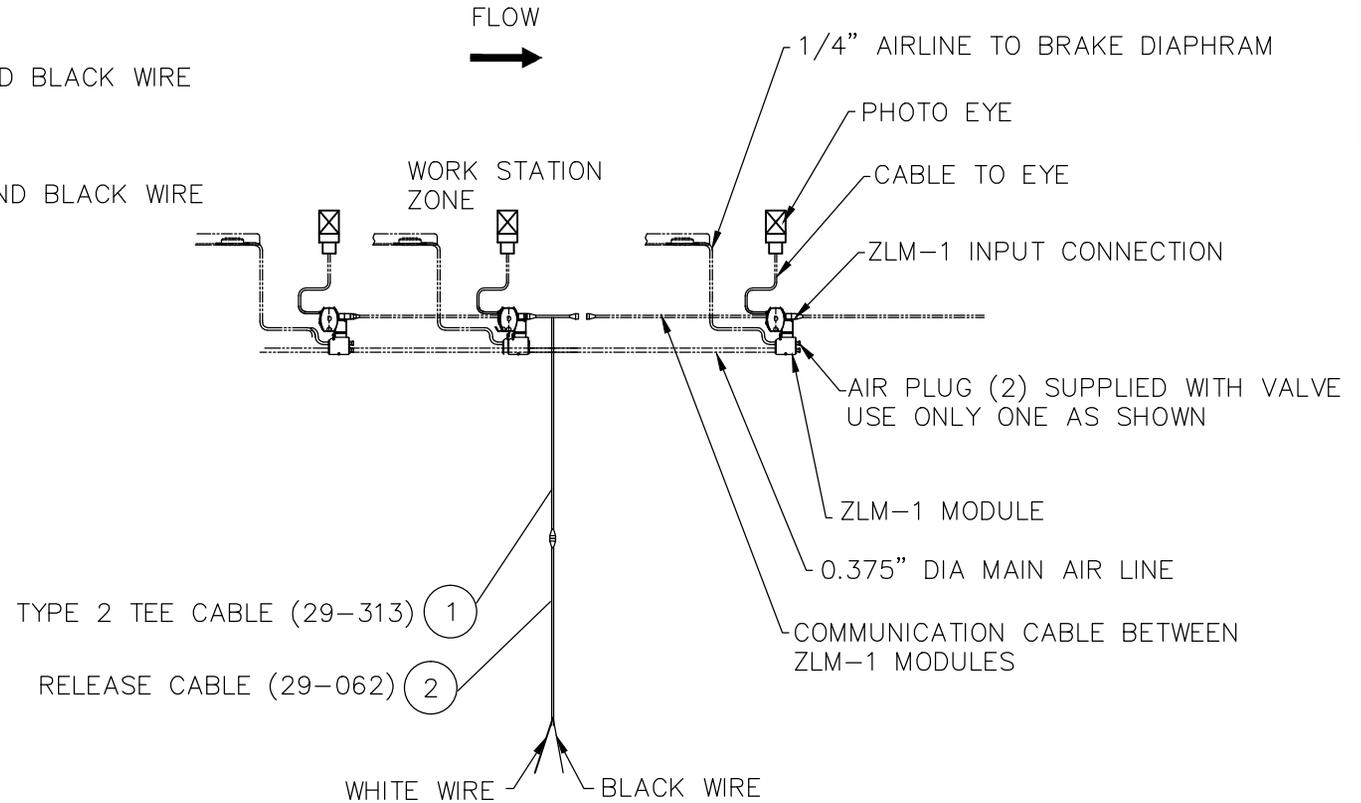
ITEM	QTY.	UNIT	DESCRIPTION	DRAWING
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NOTES:

TO ACCUMULATE IN WORK ZONE—  
OPEN CONNECTION BETWEEN WHITE AND BLACK WIRE

TO RELEASE WORK ZONE—  
CLOSE CONNECTION BETWEEN WHITE AND BLACK WIRE

CUSTOMER TO SUPPLY DRY CONTACT  
TO COMPLETE CIRCUIT  
(WIRING CIRCUITRY MAY BE MADE VIA  
MANUAL OR ELECTRICAL DEVICE)



E	CLR	07/17/07	RMVD 190 & AD'D ACDE/CDE TO TITLE		8738	
REV.	INT.	DATE	CHANGES		ECO#	
FO No. FAD			TITLE LSE/ABE/ACDE/CDE 24-679		UNIT	
DIST. STANDARD			WORK STATION WIRING INSTRUCTIONS		EA	
USER			SICK PHOTO-EYE			
<p>AUTOMATED CONVEYOR SYSTEMS, INC. WEST MEMPHIS, ARKANSAS</p>			TOLERANCES: DECIMAL ±0.03125", ANGULAR ±1' UNLESS OTHERWISE SPECIFIED		DATE 03/08/05	
			DESIGNED BY: T.STOREY	CHECKED BY: DATE	SCALE 1"=2'-0"	NEXT ASSEMBLY 29-025
			DRAWN BY: T.STOREY	APPROVED BY: DATE	REV. E	DRAWING NUMBER FAD-129