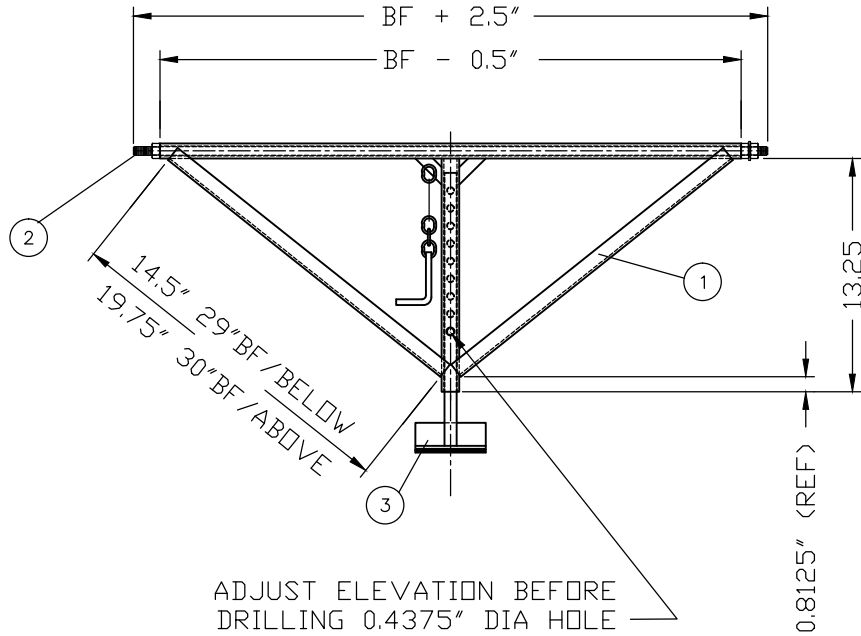
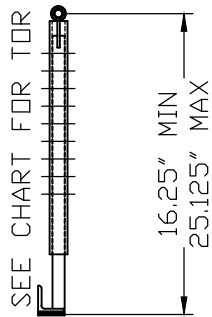
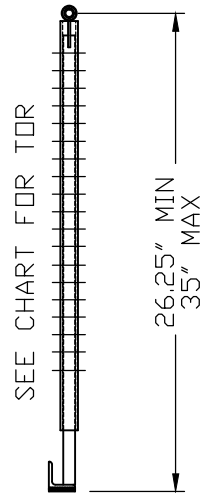



OPTIONAL \*

| ITEM | QTY. | UNIT | DESCRIPTION                        | DRAWING        |
|------|------|------|------------------------------------|----------------|
| 1    | 1    | EA   | SBG SWING SUP WLDMT                | B19546-00-000H |
| 2    | 1    | EA   | GATE ALTHRD PIVOT SFT ASSY         | A19130-00-000G |
| 3    | 1    | EA   | SWING DN SUP ASSY ADJ FT 19"-29"EL | A19130-00-000H |
|      | 1    | EA   | SWING DN SUP ASSY ADJ FT 30"-38"EL | A19130-01-000H |



|  |      |          |  |  |                   |                                 |                           |
|--|------|----------|--|--|-------------------|---------------------------------|---------------------------|
| A  | CLR  | 11/11/05 | Released   |  |                   | 8430                            |                           |
| REV.   | INT. | DATE     | CHANGES  |  |                   | ECO#                            |                           |
| FO No. FAD   |      |          | TITLE<br><br>SBG SWING DN SUP ASSY                                       |  |                   | UNIT                            |                           |
| DIST. STANDARD   |      |          |  |  |                   | EA                              |                           |
| USER   |      |          |  |  |                   |                                 |                           |
| <div><div>AUTOMATED</div><div></div><div>CONVEYOR SYSTEMS, INC.</div><div>WEST MEMPHIS, ARKANSAS</div></div> |      |          | TOLERANCES: DECIMAL ±0.03125", ANGULAR ±1°<br>UNLESS OTHERWISE SPECIFIED |  | DATE<br>11/11/05  | NEXT ASSEMBLY<br>B19546-00-000H |                           |
|  |      |          | DESIGNED BY:   |  | CHECKED BY: DATE  | SCALE<br>1"=1'-0"               | DRAWING NUMBER<br>FAD-142 |
|  |      |          | DRAWN BY:<br>C.ROOKS   |  | APPROVED BY: DATE | REV.<br>A                       |                           |
|  |      |          |  |  |                   |                                 |                           |